



Steel Drum Fuel Kit Packing Instructions

KIT # EAA-FS-B

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1 Place the Fuel Sample directly into the 5-gallon steel drum (**provided**). Open the bung and fill the drum using a funnel.

NOTE: Funnel is NOT provided, please bring your own.

NOTE: Be sure not to fill the drum above the max fill line. (90%).



2 Using the blue absorbent towel (**provided**), wipe off all residual fuel from the outside of the drum. Once completed dispose of the towel appropriately.



3 Place the screw cap in the bung. Gently rotate, by hand, the screw cap clockwise until the threads of the cap smoothly engage the threads. Continue to tighten the cap, by hand, clockwise until it cannot be tightened any further. Then, using a 1-1/2" socket and torque wrench, **tighten it to 20-25 foot pounds**.



4 Carefully place the 5-gallon drum in one of the 2-mil Gusseted Poly Bags (**provided**) and tightly fasten the bag closed with one of the zip ties (**provided**).



5 Place the absorbent pad (**provided**) in the remaining 2-mil gusseted poly bag (**provided**) at the bottom. Place the original drum/bag assembly on top of the absorbent pad in the other 2-mil gusseted poly bag. Zip-tie the outer bag closed with the other provided zip-tie.

NOTE: The drum/bag should be placed on top of absorbent pad in the outer bag.



6 Place the assembled drum/bag in the pre labeled overpack box (**provided**).



7 Close the overpack box with the clear pre-cut tape strip. (**provided**).



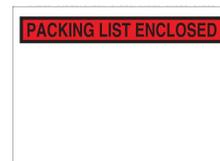
KIT# AAE-FS-B Questions?

Please contact Tina Martin at +1 (586) 582-5833 or James Brozovich at +1 (586) 582-5835.

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- 8 Place the Return Authorization Paperwork inside a packing slip envelope (**provided**) and attach it to the outside of the drum.
NOTE: Parts cannot be credited without the requisite paperwork.



- 9 Generate UPS shipping label and shipping paper using the UPS Hazardous Materials shipping software on your computer. Place a copy of the UPS Shipping Paper in the packing slip envelope (**provided**).
NOTE: Do not seal the packing slip envelope before tendering to the UPS driver!



- 10 Place a copy of the shipping paper and Emergency Response Guide 128 (**provided**) in the packing slip envelope (**provided**).



- 11 Apply the adhesive UPS shipping label to the overpack as shown. Apply the unsealed packing slip envelope to the outside of the overpack as shown.
NOTE: Do not seal the packing slip envelope before tendering to the UPS driver!



- 12 Provide at least one (1) additional copy of the hazardous declaration and Emergency Response Guide 128 (**provided**) to the driver. Maintain at least one (1) copy on file at your shipping location.



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